



# INSTALLATION INSTRUCTIONS

## 50 Ohm CONNECTORS

Kabelwerk

**EUPEN** AG

E1031-Rev04/2007-04-02

cable

### 1/2" X (1/2" HIFLEX) - RIGHT ANGLE CONNECTORS



1/2"X	SPTC50BL12X

	NM	7/16M
	19 mm & 23 mm	19 mm & 23 mm & 32 mm



### PREPARATION TOOL METHOD

**1** Cut the cable with side cutters.

**2** Strip the cable jacket with the SPTC50BL12X tool.

**3** Strip the inner insulation to 11 mm (0.429") and 12 mm (0.468").

**4** Clean the copper strands with 3M F 04/013 abrasive.

**5** Apply Vaseline to the copper strands.

**6** Insert the cable into the connector. 7 mm (0.27") gap.

**7** Tighten the connector nut.

**8** Do not over-tighten.

**9** Final torque: 27 Nm (20 ft-lb).

**10** Final assembly.

Preparation drawing: 1:1

For any questions please contact KABELWERK EUPEN AG / for US Customer service call 1-800-419-5100

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